NES Material Data Sheet MC187 EPDM 75 Shore FDA Black

Apr-2024 Revision: 9

MATERIAL	EPDM 75 Shore FDA Black	
	ASTM D 2000 M2 CA 710 A25	
DESCRIPTION	EPDM is a polymer of ethylene, propylene and a small amount of diene	
	Cure system is peroxide	

FDA compliant to CFR 21 177-2600& European regulations EC1935/2004

3-A 18-03 compliant class III (except for milk fat test)

APPLICATION EPDMs have a good resistance to ozone, ageing and weathering. They are suitable

for HFC & HFD flame retardant hydraulic acids and brake fluids and have an

exceptional resistance to hot water, steam and acids.

TEMPERATURE Low temperature service limit -40°F (-40°C)

Upper temperature continuous service limit +284°F (+140°C)

PRODUCTS Encapsulated O rings

Extrusions (cords/profiles/tubes) Hot Vulcanised O rings & Profiles Moulding (custom/O rings)

PHYSICAL PROPERTIES

ORIGINAL	STANDARD	TYPICAL VALUES	
Specific Gravity	ASTM D1817	1.12	
Durometer shore A (plug)	ASTM D2240	73	
Elongation % (Dumbbell)	ASTM D412	230	
Tensile strength PSI (MPa) (Dumbbell)	ASTM D412	1712 (11.8)	
Compression set % 22h @ 212°F (100°C) (slab)	ASTM D395B	9.8	
HEAT AGEING 70h @ 257°F (125°C) ASTM D573			
Durometer change points shore A	+3		
Elongation change %	-2.2		
Tensile strength change PSI (MPa)	+29 (+0.2)		
Weight loss grams	0.07		
FLUID IMMERSION Oil No 3 70h @ 302°F (150°C) ASTM D471			
Volume change %	+114		
Durometer change points shore A	-36		
Elongation change %	-49		
Tensile strength change PSI (MPa)	-899 (-6.2)		

Information

The above information corresponds to our current knowledge and is offered solely to provide possible suggestions for your own experimentations. It is not intended to substitute any testing you may need to conduct to determine suitability of our products for your end use. Northern Engineering reserves the right to revise this information as new knowledge and experience becomes available. Northern Engineering makes no warranties and assumes no liability in connection with any use of the above information.



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