NES Material Data Sheet MC368 Silicone 60 Shore FDA Red

Jan-2024 Revision: 5

MATERIAL	Silicone 60 Shore FDA Red ASTM D 2000 M2GE 6110 A19B37E036
DESCRIPTION	Low compression set Silicone material Extrusion grade FDA compliant to CFR 21 177-2600 & European regulations EC1935/2004 ADI free
APPLICATION	This material has excellent thermal resistance to both high and low temperatures and is good with oxygen and ozone attack along with good elongation properties
TEMPERATURE	Low temperature service limit -76°F (-60°C) Upper temperature continuous service limit +482°F (+250°C in air)

PHYSICAL PROPERTIES

Inflatable Seals

PRODUCTS

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ORIGINAL	STANDARD	TYPICAL VALUES	
Specific Gravity	ASTM D1817	1.2	
Durometer shore A (slab)	ASTM D2240	62	
Elongation % (Dumbbell)	ASTM D412	516.8	
Tensile strength Psi (Mpa) (Dumbbell)	ASTM D412	1450 (10)	
Compression set % 24h @ 302°F (105°C) (slab)	ASTM D395B	12.8	
HEAT AGEING 240h @ 392°F (200°C) ASTM D573			
Durometer change points shore A	+8		
Elongation % retained	64		
Tensile strength % retained	84		
FLUID IMMERSION Oil No 1 72h @ 212°F (100°C) ASTM D471			
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Volume change %	+4		

Information

The above information corresponds to our current knowledge and is offered solely to provide possible suggestions for your own experimentations. It is not intended to substitute any testing you may need to conduct to determine suitability of our products for your end use. Northern Engineering reserves the right to revise this information as new knowledge and experience becomes available. Northern Engineering makes no warranties and assumes no liability in connection with any use of the above information.



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